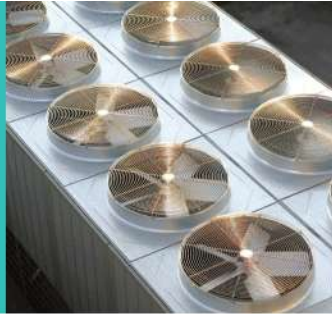


FinMill 4782

FORMING LUBRICANT



Product Description

FINMILL 4782 is a polymeric blend of lubricity additives in a fast drying solvent matrix. This forming lubricant was specifically designed to stamp automotive serpentine fins, both clad and unclad.

Benefits

- Eliminates thermal degreasing and/or aqueous cleaning processes
 - Allows thermal degreasing of Ni and Vacuum Brazed parts
- Compatible with CAB processes
- Outstanding wetting properties to enhance flux “wet out”
- Outstanding boundary lubricity
- Excellent tool life
- Non-staining
- Low viscosity
- Low residue – Fast drying
- Does not contain chlorine, sulfur or petroleum oil

Applications

- Stamping headers, side supports, and other aluminum components
- Rollforming aluminum serpentine fins/centers for automotive heat exchange

Specifications

Density lbs/gal	6.2
Specific Gravity	0.7429 @ 72°F
Flash Point	110°F
Appearance	Clear liquid
Odor	Characteristic
Viscosity	< 32 S.U.S. @ 100°F

Applications

FINMILL 4782 is used as received

Packaging

FINMILL 4782 is available in 5-gallon pails, 55-gallon drums, 330-gallon totes and bulk load quantities.

REV.2- 5/13/16

We believe the statements, technical information and recommendations contained herein are reliable, but they are given without warranty or guarantee of any kind, expressed or implied, and we assume no responsibility for loss, damage, or expense, direct or consequential, arising out of their use.

No one understands coil manufacturing better than Metalloid, so no one else can bring you advanced technology that works on the issues that matter to you. Get the whole story by calling Metalloid at **800.686.3201**.



Michigan Facility

1160 White Street
Sturgis, MI 49091
telephone 269.503.7300
facsimile 269.503.7795
www.metalloidcorp.com/finworks

Texas Facility

1720 N. Quevado Street
Jacksonville, TX 75766
telephone 903.589.3933
facsimile 903.589.3924