

LUBRICANTS SURVEY OF

COILS PRODUCERS

COMPANY:		DATE:
LOCATION:		PERSON MET\TITLE:
No	PART	
1	<u>FIN DESCRIPTION</u> (GRADE\ALLOY\GAUGE)- Exemples (1100-0,H22,H113) (0.004, 0.008, 0.010) Grade/Alloy Gauge	
2	<u>METAL TYPE</u> Aluminum - Copper - Steel- Stainless - Coated - Other -	
3	<u>Fin pattern-</u> Example (3/ 8 x 1 x 0.866)	
4	<u>Fin per inch range -</u>	
5	<u>Type of fin</u> V- Waffle – Sine wave – Raised lance – Louvered -	
6	<u>Fin Press Type</u> (FP-1, FP-2, FP-3, FP-4, or others)	<u>No of fin presses</u>

7	<u>Type of core</u> Exemples (TUBE\FIN, PLATE\FIN, SERPENTINE, OTHER)	
8	<u>Type of coil</u> Examples (Evaporator, Condenser, Oil cooler, Heater core.)	
	<u>Expander Press</u>	No. Of Expanders:
9	Tube Diameter:	
10	Wall Thickness:	
11	Bend Center:	
12	Bullet Size:	
13	Bullet Material:	
14	Bend Mandrel: (Spoon or Ball)	
15	Cleaning: Yes? No?	
16	Type of cleaning:	
17	Lubricant used in the Fin Press: Examples (oil, evaporative, synthetic, semi, other)	Monthly consumption drums?
18	Lubricant used in the expander:	Monthly consumption drums?
19	Today supplier(s):	
20	Product name:	Price per liter:
21	Comments:	