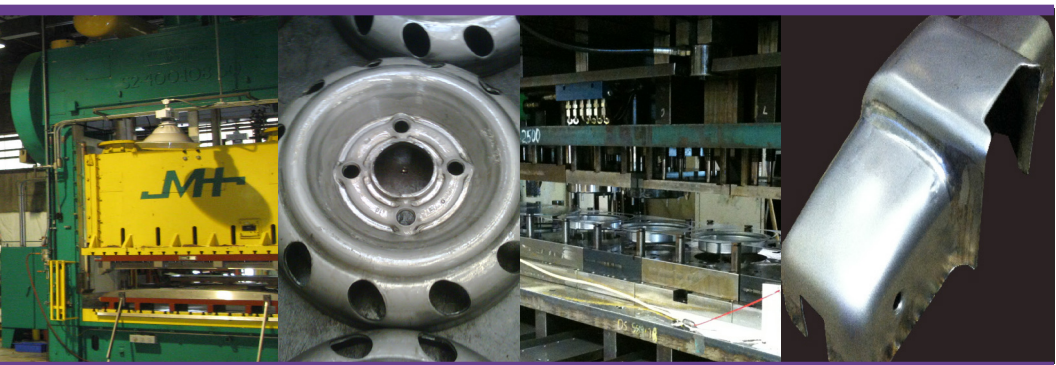


# METALFORMING PRODUCT LINE




**YOUR SINGLE SOURCE SUPPLIER OF METALWORKING FLUIDS**

## ABOUT METALLOID


Since 1951 Metalloid Corporation has formulated high-quality metalworking fluids and compounds. We formulate, manufacture, market and service a full range of metalworking fluids including, but not limited to, coolants for machining and grinding, drawing and stamping compounds, corrosion inhibitors and cleaners. Metalloid has supplied trouble free products since 1951. Our goal is to provide our customers increased productivity through proper fluid selection and application which reduces waste and down time on equipment. Metalloid offers products formulated with consideration for safety, health and the environment.

## METALFORMING LUBRICANTS


### FERROUS METALS


 **ADVANCE 6110**  
Heavy-duty, oil free, biodegradable metalforming lubricant composed of renewable resources.



 **ADVANCE 6120**  
Heavy-duty, biodegradable, progressive die stamping and drawing fluid for steel and stainless steel.



 **ADVANCE 6170**  
Environmentally friendly tube-bending lubricant designed to bend fabricated tubing for the HVAC, automotive, aerospace and appliance industries.


 **ADVANCE 6615**  
Ultra heavy-duty, biodegradable deep draw metalforming lubricant for the most severe of operations for steel and stainless steel.



 **ADVANCE 6380**  
Heavy-duty, biodegradable stamping, deep drawing, tube bending, and endforming lubricant for stainless steel and other tough alloys.



### NON-FERROUS


 **ADVANCE 5430**  
Heavy-duty botanical lubricant for copper wire drawing, deep drawing aluminum and aluminum extrusion.



 **ADVANCE 2100-AL3**  
Synthetic metalforming lubricant for medium-duty work with aluminum.

 **ADVANCE 6580**  
Synthetic aluminum stamping fluid with Nissan approval.




 **ADVANCE 6323**  
VOC free, water-based vanishing lubricant for light to medium-duty forming operations.

 **ADVANCE 5560**  
Heavy-duty aluminum water dilutable drawing and stamping fluid.



## FERROUS/NON-FERROUS

 **ADVANCE 6370**  
Heavy-duty, biodegradable metalforming lubricant for the most severe operations. Can be used on aluminized steel and stainless steel.



 **ADVANCE MF-127**  
Heavy-duty metalforming lubricant for difficult forming operations, especially with aluminum.



 **METCHEM 6620**  
Heavy-duty, non-ferrous stamping and drawing fluid with Nissan approval.



**METDRAW 6640**  
Heavy-duty, biorenewable tube bending paste for all metals.


## OTHER PRODUCTS

 **RUST PREVENTATIVES- Water Based**



METCOR 52- Oil free, biodegradable, indoor rust preventative for all metals.

METCOR 57- Solvent based rust preventative for long-term indoor protection of ferrous and non-ferrous metals.

 METCOR 71- A indoor / outdoor botanical rust preventative with very light residue.



## CLEANERS

METKLEEN 2080- Low alkaline, all purpose cleaner for all metals.

METKLEEN 2090- Low alkaline, spray cleaner for soft metals.

METKLEEN 2120- Low alkaline, hot-tank cleaner for all metals.

METKLEEN 2140- Heavy-duty floor and all purpose maintenance cleaner.

METKLEEN 2150- High alkaline, aqueous cleaner for ferrous metals.

## ADVANCE BOTANICAL HAND CLEANER



Heavy-duty, waterless or water dilutable detergent for hand washing in the machine shop or any industrial facility.

**REFRACTOMETERS** -Hand held, light weight, digital reading, extremely accurate. Easy to use and calibrate.

## MAINTENANCE FLUIDS

Our maintenance fluids are formulated to maximize equipment efficiency and operations by using group II base oils; assisting in longer life of servos, tighter tolerances in ways and beds and cleaner overall performance.

WAYLUBE 220

HYDRAULIC OIL 32 A

WAYLUBE 68

HYDRAULIC OIL 46A

WAYLUBE 32

MET HYDRAULIC 68

SPINDLE OIL #2

GEAR OIL 90

SPINDLE OIL #6

GEAR OIL 220

SPINDLE OIL #10



*ONE SOURCE...  ONE SOLUTION...  
ONE WORLD*

No one understands metalworking fluids better than Metalloid, so no one else can bring you advanced technology that works on the issues that matter to you. Get the whole story by calling Metalloid at **800.686.3201**.

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**WWW.METALLOIDCORP.COM**

# ADDVANCE 6110

## Heavy-Duty Synthetic Metalforming Lubricant



**USDA  
CERTIFIED  
BIOBASED  
PRODUCT**  
PRODUCT 100%

### Product Description

**ADDVANCE 6110** is an oil free, biodegradable metalforming lubricant composed of renewable resources. The unique "botanical green" chemistry affords the ultimate in lubricity, personal safety and environmental compatibility. This state-of-the-art formulation provides manufacturing and operator benefits that are unattainable with traditional oil based lubricants. **ADDVANCE 6110** is the optimum choice for heavy-duty metal stamping, blanking and deep drawing operations on all metals.

### Benefits

- Outstanding Corrosion Protection
- Eliminates smoke and oil residues
- Weldable, heat treatable, ashless
- Cleans off easily
- Excellent die life and anti-wear properties
- Multi-metal compatible
- Cleaner/safer press room environment
- Non-Staining safe on yellow metals
- Contains no hazardous materials
- Biodegradable, operator friendly
- Reduces post finishing costs
- Cost-effective - low end use costs

### Applications

- Progressive and compound die stamping
- Blanking
- Deep drawing
- Blending
- Contour and Rollforming
- Extruding
- End-forming
- Punching/ piercing
- Notching
- Spinning

### Directions for Use

**ADDVANCE 6110** can be used as received or diluted with water depending on the severity of the operation. The diluted solution can be applied by spray, roller, drip or immersion methods. The appropriate ration will depend on the type of metal formed, thickness of the metal, operation and application method.

### Packaging

**ADDVANCE 6110** is available in 5 gallon pails, 55 gallon drums and 330 gallon totes.

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facsimile 903.589.3924

| PROPERTIES       |                       |
|------------------|-----------------------|
| Appearance       | Amber, viscous liquid |
| Odor             | Bland                 |
| Specific Gravity | 1.08-1.10             |
| Water Solubility | Complete              |
| pH (10%)         | 8.0-8.9               |

# ADDVANCE 6120

## Ultra Heavy-Duty Synthetic Metalforming Lubricant



**USDA  
CERTIFIED  
BIOBASED  
PRODUCT**  
PRODUCT 71%

### Product Description

**ADDVANCE 6120** is an ultra heavy-duty biodegradable metalforming lubricant for the most severest of operations. **ADDVANCE 6120** was specifically engineered to replace oil based lubricants in the toughest draws on the hardest metals. **ADDVANCE 6120** is a unique, no oil, renewable resource formulation that will provide the operator with benefits that are unattainable with traditional oil based lubricants. This state-of-the art chemistry affords the ultimate in lubricity, personal safety and environmental compatibility. **ADDVANCE 6120** provides the benefits of a chlorinated lubricant without the use of chlorinated paraffin. **ADDVANCE 6120** is the ideal choice for heavy-duty stamping, blanking and deep drawing operations on all metals including the hardest alloys.

### Benefits

- Outstanding Corrosion Protection
- Eliminates smoke and oil residues
- Anti-wear EP package reduces part
- Cleans off easily
- Excellent die life and anti-wear properties
- Multi-metal compatible
- Cleaner/safer press room environment
- Non-Staining safe on yellow metals
- Contains no hazardous materials
- Biodegradable, operator friendly
- Reduces post finishing costs
- Cost-effective - low end use costs

### Applications

- Progressive and compound die stamping
- Heavy gauge stamping
- Single hit deep drawing
- Stainless steel deep drawing
- Heavy gauge blanking
- Extruding
- End-forming
- Punching/ piercing
- Notching
- Spinning

### Directions for Use

**ADDVANCE 6120** can be used as received or diluted with water depending on the severity of the operation. The diluted solution can be applied by spray, roller, drip or immersion methods. The appropriate ration with depend on the type of metal formed, thickness of the metal, operation and application method.

### Packaging

**ADDVANCE 6120** is available in 5 gallon pails, 55 gallon drums and 330 gallon totes.

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| PROPERTIES       |                       |
|------------------|-----------------------|
| Appearance       | Amber, viscous liquid |
| Odor             | Bland                 |
| Specific Gravity | 1.05-1.10             |
| Water Solubility | Complete              |
| pH (20%)         | 8.5-9.0               |



# ADDVANCE 6170

## Synthetic Tube Bending and Forming Lubricant

The Metalloid Partnership Advantage

### Product Description

**ADDVANCE 6170** is an environmentally friendly metalforming lubricant designed to bend fabricated tubing for the HVAC, automotive, aerospace and appliance industries. **ADDVANCE 6170** is an *oil free* synthetic paste lubricant which tenaciously adheres to both the mandrel and the tube thereby reducing lubricant consumption and messy work areas. **ADDVANCE 6170** is weldable, cleans off easily with only water and protects metal surfaces. **ADDVANCE 6170** is the ideal choice for tube bending and heavy gauge deep drawing and forming operations.

### Benefits

- ✓ Outstanding corrosion protection
- ✓ Cleans off easily using only water
- ✓ High operator acceptance
- ✓ Eliminates smoke and oil residues
- ✓ Paste lubricant ideally suited to form round or square tubing.
- ✓ Versatile – multiple applications
- ✓ Contains no petroleum oils
- ✓ Superior die life
- ✓ *Seals* metal surfaces to repel moisture
- ✓ Excellent finishes on soft metals
- ✓ Reduces post finishing costs
- ✓ Tenacious film - no reapplication ... “stays where you put it”
- ✓ Cost-effective - low end use cost
- ✓ Biodegradable

### Applications

- ✓ Bending stainless and aluminum tubing
- ✓ Tube swaging
- ✓ Deep drawing steel blanks
- ✓ Tube drawing/expanding
- ✓ Bending exhaust manifolds, heat exchangers, fuel lines, etc.
- ✓ Wire die box drawing
- ✓ Punching/Piercing/Notching
- ✓ Endforming
- ✓ Compound die stamping

**Directions for Use:** **ADDVANCE 6170** is usually applied as received to the tube or mandrel before bending. The paste lubricant form enhances application by brushing, swabbing or dipping methods. **ADDVANCE 6170** can be diluted with water for hand spraying. **NOTE:** **ADDVANCE 6170** can also be thinned by adding small amounts of water directly to the lubricant to achieve desired consistency.

### Properties

|            |                     |                  |             |
|------------|---------------------|------------------|-------------|
| Appearance | White, smooth paste | Water Solubility | Complete    |
| Odor       | Bland               | Specific Gravity | 0.90 – 1.10 |

**Packaging** **ADDVANCE 6170** is available in 5 gallon pails and 55 gallon drums.



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# ADVANCE 6615

## Heavy-Duty Synthetic Metalforming Lubricant



**USDA  
CERTIFIED  
BIOBASED  
PRODUCT**  
PRODUCT 62%

### Product Description

ADVANCE 6615 is a heavy-duty biodegradable metalforming lubricant particularly well-suited for severe operations. ADVANCE 6615 was specifically engineered to replace oil based lubricants in the toughest jobs on the hardest metals. ADVANCE 6615 is a unique, no oil, renewable resource formulation that will provide the operator with benefits that are unattainable with traditional oil based lubricants. This state-of-the-art chemistry affords the ultimate in lubricity, personal safety and environmental compatibility. ADVANCE 6615 provides the benefits of a chlorinated lubricant without the use of chlorinated paraffin or sulfurs. ADVANCE 6615 is the ideal choice for heavy-duty forming, stamping, blanking, and deep drawing operations on all metals including the hardest alloys.

### Benefits

- Outstanding Corrosion Protection
- Cleaner/safer press room environment
- Cost-effective - low end use costs
- Excellent "wet-out" properties
- Cleans off easily
- Contains no hazardous materials
- Excellent die life and anti-wear properties
- Biodegradable, operator friendly
- Multi-metal compatible
- Reduces post finishing costs

### Applications

- Deep drawing of stainless steels
- Extruding
- HSLA - Automotive Stamping
- End-forming
- Drawing nickel and exotic alloys
- Punching/Piercing
- Heavy gauge blanking
- Notching

### Directions for Use

ADVANCE 6615 is used as received or diluted with water depending on the severity of the operation. The diluted solution can be applied by spray, roller, drip or immersion methods. The appropriate ratio will depend on the type of metal formed, thickness of the metal, operation and application method.

### Packaging

ADVANCE 6615 is available in 5 gallon pails, 55 gallon drums and 330 gallon totes.



### PROPERTIES

|                             |                            |
|-----------------------------|----------------------------|
| Appearance                  | Dark amber, viscous liquid |
| Odor                        | Bland                      |
| Specific Gravity<br>@ 70° F | 0.9940                     |
| Water Solubility            | Dispersible                |
| pH (20%)                    | 9.1                        |
| Viscosity                   | 11,125 cps                 |

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# ADDVANCE 6380

## Heavy-Duty

### Wire – Rod - Tube

### Drawing Lubricant



**USDA  
CERTIFIED  
BIOBASED  
PRODUCT**  
PRODUCT 69%

#### Product Description

**ADDVANCE 6380** is a heavy-duty biodegradable wire, rod and tube drawing lubricant for the most severest of operations. **ADDVANCE 6380** was specifically engineered to replace oil based lubricants in the toughest draws on the hardest metals. **ADDVANCE 6380** is a unique, no oil, renewable resource formulation that will provide the operator with benefits that are unattainable with traditional oil based lubricants. This state-of-the art chemistry affords the ultimate in lubricity, personal safety and environmental compatibility. **ADDVANCE 6380** provides the benefits of a chlorinated lubricant without the use of chlorinated paraffin. **ADDVANCE 6380** is the ideal choice for heavy-duty stamping, blanking and deep drawing operations on all metals including the hardest alloys.

#### Benefits

- Outstanding corrosion protection
- EP package reduces wire tears
- Cleans off easily
- Excellent die life and anti-wear properties
- Multi-metal compatible
- Produces bright/clean wire
- Cleaner/safer plant environment
- Excellent "wet-out" properties
- Contains no hazardous materials
- Biodegradable, operator friendly
- Reduces post finishing costs
- Cost-effective - low end use costs

#### Applications

- Bright drawing stainless steel wire
- Bright drawing stainless tubes
- Drawing nickel and exotic alloys
- Stainless steel deep drawing
- Heavy gauge blanking
- Extruding
- End-forming
- Punching/Piercing
- Notching
- Die Box Lubricant (recirculated)

#### Directions for Use

**ADDVANCE 6380** is used as received or diluted with water depending on the severity of the operation. The diluted solution can be applied by spray, roller, drip or immersion methods. The appropriate ratio will depend on the type of metal formed, thickness of the metal, operation and application method.

#### Packaging

**ADDVANCE 6380** is available in 5 gallon pails, 55 gallon drums and 330 gallon totes.



#### PROPERTIES

| Appearance               | Dark, Amber, viscous Liquid |
|--------------------------|-----------------------------|
| Odor                     | Bland                       |
| Specific Gravity @ 70° F | 1.10 – 1.19                 |
| Water Solubility         | Complete                    |
| Renewable Resources      | Yes                         |
| pH (20%)                 | 8.5 – 9.0                   |
| Biodegradable            | 100%                        |
| Viscosity                | >2000 S.U.S. @100°F         |

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# ADDVANCE 5430

## Heavy-Duty Synthetic Metalforming Lubricant



**USDA  
CERTIFIED  
BIOBASED  
PRODUCT**  
PRODUCT 79%

### Product Description

**ADDVANCE 5430** is a heavy-duty biodegradable metalforming lubricant for severe operations. **ADDVANCE 5430** was specifically engineered to replace oil based lubricants in the toughest draws on the hardest metals. **ADDVANCE 5430** is a unique, no oil, renewable resource formulation that will provide the operator with benefits that are unattainable with traditional oil based lubricants. This state-of-the-art chemistry affords the ultimate in lubricity, personnel safety, and environmental compatibility. **ADDVANCE 5430** provides the benefits of a chlorinated lubricant without the use of chlorinated paraffin. **ADDVANCE 5430** is the ideal choice for heavy-duty stamping, blanking and deep drawing operations on all metals including the hardest alloys.

### Benefits

- Outstanding Corrosion Protection
- Eliminates smoke and oil residues
- Anti-wear package
- Cleans off easily
- Excellent die life and anti-wear properties
- Multi-metal compatible
- Cleaner/safer press room environment
- Non-Staining safe on yellow metals
- Non-staining safe on white metals
- Contains no hazardous materials
- Reduces post finishing costs
- Cost-effective - low end use costs

### Applications

- Progressive and compound die stamping
- Heavy gauge stamping
- Single hit deep drawing
- Stainless Steel deep drawing
- Heavy gauge blanking
- Extruding
- End-forming
- Punching/ piercing
- Notching
- Wiredrawing

### Directions for Use

**ADDVANCE 5430** can be used as received or diluted with water depending on the severity of the operation. The diluted solution can be applied by spray, roller, drip or immersion methods. The appropriate ration will depend on the type of metal formed, thickness of the metal, operation and application method.

### Packaging

**ADDVANCE 5430** is available in 5 gallon pails, 55 gallon drums and 330 gallon totes.



### PROPERTIES

|                                    |                       |
|------------------------------------|-----------------------|
| <b>Appearance</b>                  | Amber, viscous liquid |
| <b>Odor</b>                        | Bland                 |
| <b>Specific Gravity</b><br>@ 70° F | 1.05 - 1.10           |
| <b>Water Solubility</b>            | Complete              |
| <b>pH (10%)</b>                    | 8.5 - 9.0             |
| <b>Viscosity</b>                   | 1500 S.U.S. @ 100°F   |

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## ADDVANCE 2100-AL3 Synthetic Metal-Forming Lubricant for Aluminum



### Product Description

**ADDVANCE 2100-AL3** is designed specifically for metalworking and metal forming of aluminum. It provides high level lubricity performance; which can offset the use of conventional chlorinated additives. This product will enhance performance in aluminum metalworking applications which utilize a water soluble design. It does not contain petroleum oil, chlorine or sulfur. It is non-toxic and environmentally compatible. **ADDVANCE 2100-AL3** is water-white and water-thin. It is particularly recommended for thin-gauge aluminum jobs where an invisible residue and viewing of the work piece is preferred.

### Usage Recommendation

**ADDVANCE 2100-AL3** is 100% water soluble. Use at levels up to 10% (10 to 1) for most non-ferrous metal removal and drawing/ stamping operations.

Always test by:

- 1) Wipe die with a clean shop rag
- 2) Coat die and blank with **ADDVANCE 2100-AL3**
- 3) Maintain continuous coverage during run via manual, roller-coat or airless spray

### Technical Data

|                  |   |
|------------------|---|
| Appearance       | Bright & Clear Colorless                  |
| Water Solubility | 100%                                      |
| Specific Gravity | 1.01 (Typical)                            |
| Density          | 8.37 lbs. /gal. (Typical)                 |
| Flash Point      | None                                      |
| pH @ 1:10        | 8.9 (Typical)                             |
| Freeze/ Thaw     | Reconstitutes at Room Temperature         |
| Label Cautions   | Do <u>NOT</u> Use with Nitrosating Agents |



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## ADVANCE 6580

### Heavy-Duty Aluminum Forming Lubricant

#### Product Description

**ADVANCE 6580** is designed specifically for metalworking and metal forming of aluminum. It provides high level lubricity performance; which can offset the use of conventional chlorinated additives. This product will enhance performance in aluminum metalworking applications which utilize a water soluble design. It does not contain petroleum oil, chlorine or sulfur. It is non-toxic and environmentally compatible. **ADVANCE 6580** is water-white and water-thin. It is particularly recommended for thin-gauge aluminum jobs where an invisible residue and viewing of the work piece is preferred.

#### Usage Recommendation

**ADVANCE 6580** is 100% water soluble. Use at levels up to 5% (20 to 1) for most non-ferrous metal removal and drawing/ stamping operations.

Always test by:

- 1) Wipe die with a clean shop rag
- 2) Coat die and blank with **ADVANCE 6580**
- 3) Maintain continuous coverage during run via manual, roller-coat or airless spray

#### Technical Data

|                  |   |
|------------------|---|
| Appearance       | Bright & Clear Colorless                  |
| Water Solubility | 100%                                      |
| Specific Gravity | 1.01 (Typical)                            |
| Density          | 8.37 lbs. /gal. (Typical)                 |
| Flash Point      | None                                      |
| pH @ 1:10        | 8.5 (Typical)                             |
| Freeze/ Thaw     | Reconstitutes at Room Temperature         |
| Label Cautions   | Do <u>NOT</u> Use with Nitrosating Agents |



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# ADDVANCE 6323 VOC-FREE VANISHING LUBRICANT

ONE SOURCE ...  
ONE SOLUTION ...  
ONE WORLD

## Product Description

**ADDVANCE 6323** is a water-based vanishing lubricant for light to medium duty forming operations. **ADDVANCE 6323** contains NO VOC's or volatile petroleum solvents. This lubricant is formulated using renewable resources that are both biodegradable and botanical in origin. **ADDVANCE 6323** has better evaporative properties than traditional solvent based vanishing lubricants. It will leave a clean, low-residue surface on metal.

## Benefits

- ✓ NO VOC's
- ✓ 100% Biodegradable
- ✓ Fast evaporation
- ✓ Excellent corrosion protection
- ✓ Multi-metal compatible
- ✓ Excellent lubricity
- ✓ No petroleum or extreme pressure additives
- ✓ Environment and Operator Friendly
- ✓ Outstanding metal wetting properties

## Directions for Use

**ADDVANCE 6323** is used as received and applied by spray, roller, drip or flooding applications.

## Properties

|                     |                           |                  |                       |
|---------------------|---------------------------|------------------|-----------------------|
| Appearance          | Clear, water white liquid | Water Solubility | Complete              |
| Odor                | Characteristic            | pH               | 9.2                   |
| Specific Gravity    | 1.08 – 1.10               | Biodegradability | 100%                  |
| Renewable Resources | Yes                       | Evaporation Rate | Approx. Same as water |



## Packaging

**ADDVANCE 6323** is available in 5 gallon pails, 55 gallon drums and 330 gallon totes.



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# ADDVANCE 5560

## Synthetic Metal-Forming Lubricant for Aluminum



USDA  
CERTIFIED  
BIOBASED  
PRODUCT  
PRODUCT 77%

### Product Description

ADDVANCE 5560 is designed specifically for metalworking and metal forming of aluminum. It provides high level lubricity performance; which can offset the use of conventional chlorinated additives. This product will enhance performance in aluminum metalworking applications which utilize a water soluble design. ADDVANCE 5560 leaves a soft, non-tacky residue which will not build up on roll dies. It does not contain petroleum oil, chlorine or sulfur. It is non-toxic and environmentally compatible. It is water-white and water-thin. It is particularly recommended for thin-gauge aluminum jobs where an invisible residue and viewing of the work piece is preferred. Heavier dilutions can be used for deep drawing.

### Directions for Use

ADDVANCE 5560 is 100% water soluble. Light Duty use at levels up to 10% (10 to 1) for most non-ferrous metal removal and drawing/ stamping operations. Deep drawing can be used starting at 50%.

Always test by:

- 1) Wipe die with a clean shop rag
- 2) Coat die and blank with ADDVANCE 5560
- 3) Maintain continuous coverage during run via manual, roller-coat or airless spray

### Technical Data

|                  |                                    |
|------------------|------------------------------------|
| Appearance       | Bright & Clear Colorless           |
| Water Solubility | 100%                               |
| Specific Gravity | .90                                |
| Density          | 7.5 lbs. /gal.                     |
| Flash Point      | None                               |
| pH @ 1:10        | 8.8 (Typical)                      |
| Freeze/ Thaw     | Reconstitutes at Room Temperature  |
| Label Cautions   | Do NOT Use with Nitrosating Agents |



### Packaging

ADDVANCE 5560 is available in 5 gallon pails, 55 gallon drums and 330 gallon totes.

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# ADDVANCE 6370

## Heavy-Duty Botanical

### Metalforming

### Lubricant



**USDA  
CERTIFIED  
BIOBASED  
PRODUCT**  
PRODUCT 68%

#### Product Description

**ADDVANCE 6370** is a heavy-duty biodegradable metal forming lubricant for the most severe of operations.

**ADDVANCE 6370** was specifically engineered to replace oil based lubricants in the toughest draws on the hardest metals. **ADDVANCE 6370** is a unique, no oil, renewable resource formulation that will provide the operator with benefits that are unattainable with traditional oil based lubricants. This state-of-the art chemistry affords the ultimate in lubricity, personal safety and environmental compatibility. **ADDVANCE 6370** provides the benefits of a chlorinated lubricant without the use of chlorinated paraffins. **ADDVANCE 6370** is the ideal choice for heavy-duty stamping, blanking, deep drawing and end forming operations on all metals including the hardest alloys. Leaves a very dry residue when diluted 10% or more.

#### Benefits

- Outstanding Corrosion Protection
- Eliminates smoke and oil residues
- Botanical anti-wear package reduces part breakage, galling, tearing and wrinkling.
- Cleans off easily
- Excellent die life and anti-wear properties
- Multi-metal compatible
- Cleaner/safer press room environment
- Ideal choice for aluminum drawing
- Contains no hazardous materials
- Biodegradable, operator friendly
- Reduces post finishing costs
- Cost-effective - low end use costs

#### Applications

- Progressive and compound die stamping
- Heavy gauge stamping
- Single hit deep drawing
- Stainless Steel deep drawing
- Heavy gauge blanking
- Extruding
- End-forming
- Punching/ piercing
- Notching
- Spinning

#### Directions for Use

**ADDVANCE 6370** can be used as received or diluted with water depending on the severity of the operation. The diluted solution can be applied by spray, roller, drip or immersion methods. The appropriate ration will depend on the type of metal formed, thickness of the metal, operation and application method.

#### Packaging

**ADDVANCE 6370** is available in 5 gallon pails, 55 gallon drums and 330 gallon totes.



| PROPERTIES               |                       |
|--------------------------|-----------------------|
| Appearance               | Amber, viscous liquid |
| Odor                     | Bland                 |
| Specific Gravity @ 70° F | 1.032                 |
| Water Solubility         | Complete              |
| pH (10%)                 | 9.0                   |

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# ADDVANCE MF-127

## Heavy-Duty Botanical Based Metal Forming Lubricant



**USDA  
CERTIFIED  
BIOBASED  
PRODUCT**  
PRODUCT 68%

### Product Description

ADDVANCE MF-127 is designed specifically for the most difficult metalforming operations. It provides high level lubricity performance; which can offset the use of conventional chlorinated additives. This product will enhance performance in all types of ferrous metalworking applications which utilize a water soluble design. It does not contain petroleum oil, chlorine or sulfur. It is non-toxic and environmentally compatible. ADDVANCE MF-127 optimizes the botanical content for the most economical design. It may be removed with a mild alkaline spray or warm water rinse.

| PROPERTIES                  |                                    |
|-----------------------------|------------------------------------|
| Appearance                  | Bright & Clear Straw Amber         |
| Water Solubility            | 100%                               |
| Specific Gravity            | 1.01 (Typical)                     |
| Density                     | 8.43 lbs/gal (Typical)             |
| Flash Point                 | None                               |
| pH @ 1:10                   | 8.7 (Typical)                      |
| Rust Protection @ 1.20 (5%) | Excellent                          |
| Freeze/ Thaw                | Reconstitutes at Room Temperature  |
| Label Cautions              | Do NOT Use with Nitrosating Agents |



### Directions for Use

ADDVANCE MF-127 is 100% water soluble. Use at levels up to 20% (5:1) for heavy-duty metal removal and drawing/stamping operations.

Always test by:

- 1) Wipe die with a clean shop rag
- 2) Coat die and blank with ADDVANCE MF-127
- 3) Maintain continuous coverage during run via manual, roller-coat or spray

### Packaging

ADDVANCE MF-127 is available in 5 gallon pails, 55 gallon drums, 330 gallon totes and bulk.

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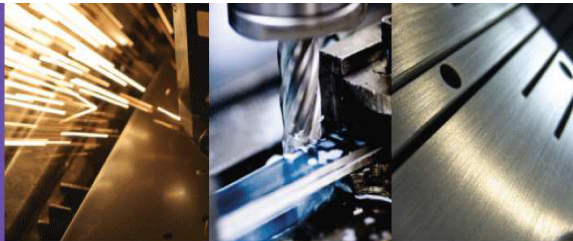


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# METCHEM 6620

## Synthetic Metalforming Lubricant



### DESCRIPTION

**METCHEM 6620** is a highly concentrated, synthetic lubricant designed for heavy-duty metalforming operations on ferrous and non-ferrous metals. The unique formulation of **METCHEM 6620** is designed as a base lubricant and sold in pre-determined, specific dilutions depending on application. (See Directions for Use)

### BENEFITS

- Automotive approved
- Outstanding corrosion protection
- Excellent die life
- Easily cleaned off
- Weldable



### APPLICATIONS

- Forming unpolished cold rolled steel alloys
- Forming galvanized and galvanized coil stock
- Forming 6000 series aluminum alloys
- Forming HSLA steels
- Forming automotive parts on progressive dies

### SPECIFICATIONS

Specific Gravity @70°F.....1.102  
pH, concentrate......95

### DIRECTIONS FOR USE

**METCHEM 6620** is sold as a pre-diluted solution and can be used as received or further diluted with water by end user according to specific application.

**PACKAGING:** **METCHEM 6620** is available in 5-gallon pails, 55-gallon drums or 330-gallon totes



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# METDRAW 6640

## Bio-Renewable Tube Bending Lubricant



### Product Description

**METDRAW 6640** is a heavy-duty, *bio-renewable* tube bending lubricant for all metals. **METDRAW 6640** is oil free and employs only natural and bio-degradable ingredients. It is formulated to bend stainless steels, carbon steels, aluminum and copper alloys of all tube diameters and wall thicknesses. The lubricant film can be removed easily with water or low alkaline cleaners.

### Benefits

- Hydrodynamic, boundary and extreme pressure lubrication in one product.
- Ideal for tough bends on exotic alloys.
- Multi-metal lubrication: stainless steels, coated metals and aluminum alloys.
- Maximizes tool and die life.
- Ultra low surface tension insures metal wetting and coverage.
- Safe – No hazardous materials, oil, solvents or flammability hazards.
- Cleans off easily – high detergency maximizes cleaning efficiency.
- Protects metals from humidity, red and white rusts and galvanic staining.

### Applications

- Tube bending
- Deep drawing of blanks
- Tube expanding
- Tube end-forming
- Wiredrawing

### Directions For Use:

**METDRAW 6640** should be used as received or thinned to desired consistency by adding water to the lubricant to achieve the desired viscosity.

### Packaging:

**METDRAW 6640** is available in 5 gallon pails and 55 gallon drums.

### The Metalloid Partnership Advantage



### Properties

|                  |                          |
|------------------|--------------------------|
| Appearance       | Tan colored smooth paste |
| Odor             | Bland                    |
| Flash Point      | None                     |
| Sulfur           | None                     |
| Mineral Oil      | None                     |
| Chlorine         | None                     |
| Solvents         | None                     |
| Biodegradable    | Yes                      |
| Solubility       | Dispersible in water     |
| Specific Gravity | 0.9714 @72°F             |

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# METCOR 52

## Water Based

### Corrosion Preventative



#### Product Description

METCOR 52 is an oil free, biodegradable, indoor corrosion preventative for all metals, METCOR 52 uses "Green Chemistry" derived from botanical renewal resources. METCOR 52 is both people and earth friendly without sacrificing performance.

#### Benefits

- Compatible with most alloys
- Heat treatable film
- Contains no hazardous oils or solvents
- Easy to remove or clean off
- Biodegradable
- Long term indoor protection
- Dry transparent film

#### Applications

- Final rinse protection in cleaner lines
- Additive to enhance vibratory cleaning/protection
- In-transit part protection
- Dip coating machined parts
- In process protection prior to painting, plating or finishing

#### Directions For Use

METCOR 52 can be used as received or diluted down to 1:10 with water for lighter film weights. The deposited protective film will dry to a semi hard transparent coating. This coating seals the metal surface offering substantial indoor corrosion protection to both ferrous and non-ferrous metals.

#### Packaging

METCOR 52 is available in 5 gallon pails, 55 gallon drums, 330 gallon totes and bulk.



| PROPERTIES       |                               |             |                    |
|------------------|-------------------------------|-------------|--------------------|
| Appearance       | Light brown, hazy liquid      | Flash Point | None               |
| Odor             | Bland                         | Protection  | Short term, indoor |
| Water Solubility | Completely at all proportions | Film        | Semi hard          |

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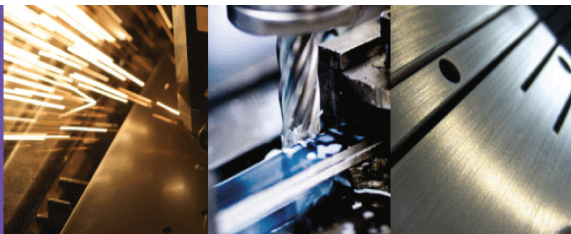
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# METCOR 57

## Solvent Based

### Corrosion Preventative



#### PRODUCT LINE

Metalloid Corporation manufactures a complete line of industrial metalworking fluids and cleaners. Metalloid's product line includes, but is not limited to Machining and Grinding Coolants, Stamping and Forming Fluids, Corrosion Inhibitors, Swiss Cutting Oils and Aqueous Cleaners.

#### PRODUCT DESCRIPTION

**METCOR 57** is a solvent based corrosion preventative for long-term indoor protection of ferrous and non-ferrous metals. **METCOR 57** is fast drying, water displacing, and non-staining. The deposited dry film "seals off" metal surfaces from moisture and humidity on contact. **METCOR 57** is ideally suited to protect corrosive sensitive metals and alloys.

#### BENEFITS

- Long term indoor protection
- Excellent penetrating and wetting properties
- Resists moisture and humidity
- Fingerprint neutralizer
- Multi-metal safe
- Fast drying, non-gumming film protection
- Easy to use – no mixing or measuring
- Easy to clean off
- Clear film for optimal part identification
- Economical – low end use cost

#### APPLICATIONS

- Protects coil, bar, tube and sheet stock
- Protects dies, tools, machine surfaces
- Protects gauges, files and hand tools
- Protects sensitive case iron parts

- Protects all moving parts
- Prevents "flash rusting"
- Protects shipped or stored parts
- Use for long-term protection

#### DIRECTIONS FOR USE

**METCOR 57** is used as received. Application methods include spraying, brushing, rolling or dip tank.

#### PACKAGING

**METCOR 57** is available in 5 gallon pails, 55 gallon drums, 330 gallon totes and bulk

#### The Metalloid Partnership Advantage



| Properties       |                               |
|------------------|-------------------------------|
| Appearance       | Clear amber liquid            |
| Odor             | Characteristic                |
| Water Solubility | Insoluble                     |
| Flash Point      | 150-160° F                    |
| Protection       | Long term 6 mo to 1 yr indoor |
| Film             | Dry                           |

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# METCOR 71

## Botanical Based

### Corrosion Preventative



**USDA  
CERTIFIED  
BIOBASED  
PRODUCT**  
PRODUCT 89%

#### Product Description

**METCOR 71** is a botanical-based, environmentally friendly, corrosion preventative. This product is formulated with bio-renewable and bio-sustainable resources and is both bio-degradable and is chemically neutral. **METCOR 71** will protect all metal surfaces from moisture, high humidity and salt spray vapors. **METCOR 71** contains no petroleum oil or hazardous materials.

#### Benefits

- Outstanding "wet-out" properties for uniform part coverage
- Penetrates and seals hard to get at metal surfaces
- Safe on steels, yellow, white and red metals
- Lubricates and cleans while protecting moving parts
- Protects parts during long-term storage and/or covered transit
- Heat treatable - ashless formulation
- Safe "GREEN" formulation is both environment and people friendly
- Protective coating prevents "white rust" on galvanized or aluminum alloys

#### Applications

- General long-term rust protection of all metals
- Dip tank cleaning and protection of small parts
- Protect hand tools and cutlery
- Lubricate moving mechanisms

#### Directions For Use

**METCOR 71** is used as received and applied by roller, spray or dip methods.

#### Packaging

**METCOR 71** is available in 5 gallon pails, 55 gallon drums, 330 gallon totes and bulk.



#### PROPERTIES

| Appearance       | Dark amber , clear liquid | Cloud Point       | -12°C |
|------------------|---------------------------|-------------------|-------|
| Odor             | Characteristic            | Bio-Degradability | 100%  |
| Viscosity        | 41 S.U.S. @ 100°F         | Petroleum Oil     | None  |
| Specific Gravity | 0.8850 to .08890 @ 70°F   |                   |       |

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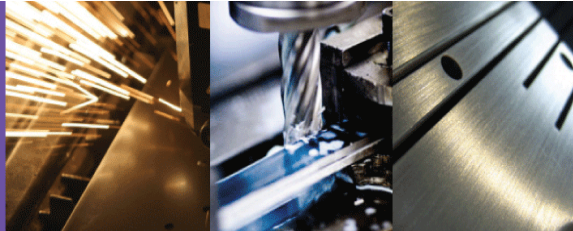


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# METKLEEN 2080

## ALL Purpose – All Metal Cleaner and Degreaser



### PRODUCT LINE

Metalloid Corporation manufactures a complete line of industrial metalworking fluids and cleaners. Metalloid's product line includes, but is not limited to Machining and Grinding Coolants, Stamping and Forming Fluids, Corrosion Inhibitors, Swiss Cutting Oils and Aqueous Cleaners.

### PRODUCT DESCRIPTION

**METKLEEN 2080** is a low alkaline, all purpose cleaner for all metals with uncommonly high detergency and soil suspending properties. **METKLEEN 2080** is the ultimate choice for vibratory cleaning due to its low surface tension surfactants and high detergency builders. **METKLEEN 2080** contains a "built-in" rust protection package to protect parts and media during processing.

### BENEFITS

- ✓ Exceptional wetting and rinsing properties
- ✓ Outstanding in-process rust prevention
- ✓ No foam when hot – low foam when cold
- ✓ Excellent "soil suspending" properties
- ✓ Safe on the most sensitive metals
- ✓ Economical – cleans at low temperatures
- ✓ Unique oil splitting characteristics
- ✓ Non-hazardous – safe – mild
- ✓ Non-chelating – easy to treat for waste disposal.

### CLEANING PROCESSES

- ✓ Vibratory cleaning
- ✓ Rotary barrel cleaning
- ✓ Hot tank cleaning
- ✓ Multi-stage spray washers
- ✓ Small parts cleaning
- ✓ Plating lines

### DIRECTIONS FOR USE

**METKLEEN 2080** is typically diluted in water between 2% and 10% dependent on soil composition, water temperature, dwell time and cleaner application method. **METKLEEN 2080** is formulated to clean between 60° and 150° F.

### PACKAGING

**METKLEEN 2080** is available in 5 gallon pails, 55 gallon drums, 330 gallon totes and bulk.

### The Metalloid Partnership Advantage



| Properties       |                             |
|------------------|-----------------------------|
| Appearance       | Blue liquid                 |
| Odor             | Characteristic              |
| Water Solubility | Complete at all proportions |
| pH (concentrate) | 10.2                        |
| Flash Point      | None                        |
| Specific Gravity | 1.08                        |

Consult your Metalloid representative for  
cleaner dispensers and titration kits.

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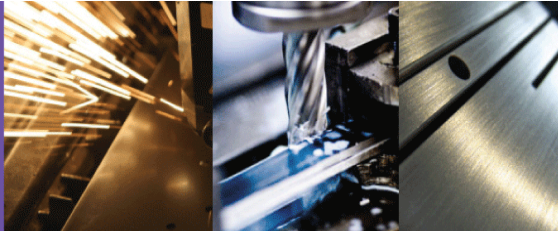
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# METKLEEN 2090

## Soft Metal Spray Wash Cleaner



### PRODUCT LINE

Metalloid Corporation manufactures a complete line of industrial metalworking fluids and cleaners. Metalloid's product line includes, but is not limited to Machining and Grinding Coolants, Stamping and Forming Fluids, Corrosion Inhibitors, Swiss Cutting Oils and Aqueous Cleaners.

### PRODUCT DESCRIPTION

**METKLEEN 2090** is a low alkaline, aqueous spray wash cleaner for soft metals. The unique surfactant chemistry optimizes detergency and oil "split-out" from the cleaner bath for improved waste treatment. **METKLEEN 2090**, while aggressive against petroleum based soils is mild on sensitive metals and finishing equipment.

### BENEFITS

- Outstanding oil rejection
- Non-staining on soft metals
- Easy waste treatment
- Non-foaming – hard water stable
- Improves finishes – "Brightens & Cleans"
- Economical – cleans at low temperatures
- High operator acceptance – mild on hands and safe to use
- Compatible with many paint and coating films
- Rinses off easily without spotting
- Balanced pH for optimum detergency

### CLEANING PROCESSES

- Aluminum spray cleaning
- Cleans off coolants & die lubes
- Wipe down cleaning
- Janitorial hard surface cleaning

- High pressure power washing
- Pre-clean on conversion coating lines
- Safe on hi-tech and electrical components
- Copper rod, wire and tube cleaning

### DIRECTIONS FOR USE

**METKLEEN 2090** is typically diluted in water between 1% and 10% dependent on soil composition, water temperature, dwell time and cleaner application method. Increasing water temperature accelerates soil removal. **METKLEEN 2090** was formulated to clean between 75° and 150° F. Hard or soft waters can be used for make-up without adverse effect on performance.

### PACKAGING

**METKLEEN 2090** is available in 5 gallon pails, 55 gallon drums, 330 gallon totes and bulk.

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### The Metalloid Partnership Advantage

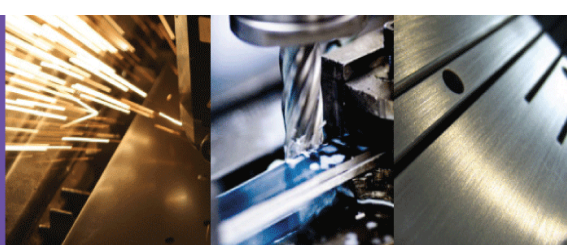


| Properties       |                             |
|------------------|-----------------------------|
| Appearance       | Clear green liquid          |
| Odor             | Pleasant                    |
| Water Solubility | Complete at all proportions |
| pH (concentrate) | 9.8                         |
| Flash Point      | None                        |
| Specific Gravity | 1.10                        |

Consult your Metalloid representative for cleaner dispensers and titration kits.

# METKLEEN 2120

## Soft Metal Hot-Tank Cleaner



### PRODUCT LINE

Metalloid Corporation manufactures a complete line of industrial metalworking fluids and cleaners. Metalloid's product line includes, but is not limited to Machining and Grinding Coolants, Stamping and Forming Fluids, Corrosion Inhibitors, Swiss Cutting Oils and Aqueous Cleaners.

### PRODUCT DESCRIPTION

**METKLEEN 2120** is a low alkaline, aqueous hot-tank cleaner for soft metals. The unique surfactant chemistry optimizes detergency and oil "split-out" from the cleaner bath for improved waste treatment. **METKLEEN 2120**, while aggressive against petroleum based soils is mild on sensitive metals and finishing equipment.

### BENEFITS

- Outstanding oil rejection
- Non-staining on soft metals
- Easy waste treatment
- Low foaming – hard water stable
- Improves finishes – "Brightens & Cleans"
- Economical – cleans at low temperatures
- High operator acceptance – mild on hands and safe to use
- Compatible with many paint and coating films
- Rinses off easily without spotting
- Balanced pH for optimum detergency

### CLEANING PROCESSES

- Hot-tank cleaning
- Cleans off coolants & die lubes
- Wipe down cleaning
- Janitorial hard surface cleaning
- Cleans small parts
- High pressure power washing
- Pre-clean on conversion coating lines
- Safe on hi-tech and electrical components
- Cleans non-ferrous rod and wire
- Cleans castings, extrusions, sheet stock

### DIRECTIONS FOR USE

**METKLEEN 2120** is typically diluted in water between 5% and 10% dependent on soil composition, water temperature, dwell time and cleaner application method. Increasing water temperature accelerates soil removal. **METKLEEN 2120** was formulated to clean between 120° and 130° F. Hard or soft waters can be used for make-up without adverse effect on performance.

### PACKAGING

**METKLEEN 2120** is available in 5 gallon pails, 55 gallon drums, 330 gallon totes and bulk.

We believe the statements, technical information and recommendations contained herein are reliable, but they are given without warranty or guarantee of any kind, expressed or implied, and we assume no responsibility for loss, damage, or expense, direct or consequential, arising out of their use.

No one understands metalworking fluids better than Metalloid, so no one else can bring you advanced technology that works on the issues that matter to you. Get the whole story by calling Metalloid at 800.686.3201



|  |                        |
|--|------------------------|
| Michigan Facility  | Texas Facility         |
| 1160 White Street  | 1720 N. Quevado St     |
| Sturgis, MI 49091  | Jacksonville, TX 75766 |
| telephone 269.503.7300   | telephone 903.589.3932 |
| facsimile 269.503.7795   | facsimile 903.589.3924 |
| <a href="http://www.metalloidcorp.com/metalworking">www.metalloidcorp.com/metalworking</a> |                        |

### The Metalloid Partnership Advantage

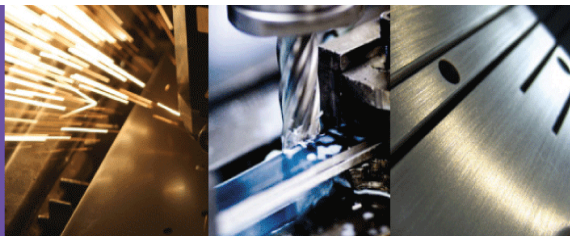


| Properties       |                             |
|------------------|-----------------------------|
| Appearance       | Clear green liquid          |
| Odor             | Pleasant                    |
| Water Solubility | Complete at all proportions |
| pH (concentrate) | 9.8                         |
| Flash Point      | None                        |
| Specific Gravity | 1.10                        |

Consult your Metalloid representative for cleaner dispensers and titration kits.



# METKLEEN 2140 Floor/Maintenance Cleaner



## PRODUCT LINE

Metalloid Corporation manufactures a complete line of industrial metalworking fluids and cleaners. Metalloid's product line includes, but is not limited to Machining and Grinding Coolants, Stamping and Forming Fluids, Corrosion Inhibitors, Swiss Cutting Oils and Aqueous Cleaners.

## PRODUCT DESCRIPTION

**METKLEEN 2140** is a heavy-duty floor and all purpose maintenance cleaner. This high detergency, hard surface cleaner simultaneously cleans and deodorizes the most heavily soiled surfaces. The unique wetting properties of **METKLEEN 2140** enhances detergency and soil penetration. **METKLEEN 2140** is an excellent choice to remove the toughest oils, greases and shop soils.

## BENEFITS

- Leaves floors *Clean & Dry!*
- Hard water stable
- Multifunctional – cleans and deodorizes
- Cleans well in cold water
- Economical – highly concentrate
- Safe on ferrous and non-ferrous metals
- Safe on plastic, glass, ceramics and linoleum
- Removes tire tracks, grease, carbon, and other hard to remove soils

## CLEANING PROCESSES

- |                                  |                         |
|----------------------------------|-------------------------|
| Floor scrubbers                  | Soak cleaning           |
| Mop & brush cleaning             | Wipe down cleaning      |
| Spray bottle cleaning            | Tank and sump cleaning  |
| Janitorial hard surface cleaning | Machine & part cleaning |

## DIRECTIONS FOR USE

**METKLEEN 2140** can be diluted with water at any temperature. For tough soils increase the concentration and water temperature accordingly. Cleaning performance is influenced by application, time, temperature, concentration and soil composition.

| Recommended Starting Dilutions |               |
|--------------------------------|---------------|
| Automatic floor scrubbers      | 1:25 to 1:50  |
| General Maintenance cleaning   | 1:20 to 1:100 |
| Hot tank cleaning              | 1:10 to 1:20  |
| Wipe down cleaning             | 1:30 to 1:40  |
| Machine & part cleaning        | 1:10 to 1:20  |



| Properties       |                             |
|------------------|-----------------------------|
| Appearance       | Clear green liquid          |
| Odor             | Pleasant                    |
| Water Solubility | Complete at all proportions |
| pH (concentrate) | 11                          |
| Flash Point      | None                        |
| Specific Gravity | 1.07                        |

Consult your Metalloid representative for cleaner dispensers and titration kits.

**PACKAGING:** **METKLEEN 2140** is available in 5 gallon pails, 55 gallon drums, 330 gallon totes and bulk.

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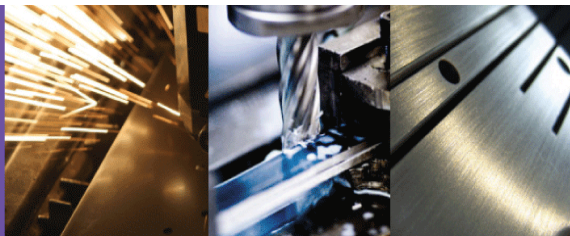
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# METKLEEN 2150

## Heavy-Duty Spray and Tank Cleaner For Steel



### PRODUCT LINE

Metalloid Corporation manufactures a complete line of industrial metalworking fluids and cleaners. Metalloid's product line includes, but is not limited to Machining and Grinding Coolants, Stamping and Forming Fluids, Corrosion Inhibitors, Swiss Cutting Oils and Aqueous Cleaners.

### PRODUCT DESCRIPTION

**METKLEEN 2150** is a high alkaline, aqueous cleaner for ferrous metals that require removal of difficult soils and/or oils at low temperature. **METKLEEN 2150** neutralizes and lifts even the toughest water insoluble oils, greases and shop soils. **METKLEEN 2150** is the ideal choice to replace solvent cleaners and the hazards associated with their use.

### BENEFITS

- ✓ Versatile – used in multiple cleaning processes
- ✓ Low temperatures – cost effective cleaning
- ✓ Non-foaming – high wetting formulation
- ✓ Outstanding oil splitting properties
- ✓ Heavy-duty - high detergency - fast acting.
- ✓ Safe on steel, stainless, copper, brass, magnesium and titanium
- ✓ Removes heavy drawing lubricants, greases, carbon deposits, etc.

### CLEANING PROCESSES

- ✓ High pressure cleaning
- ✓ Rotary barrel cleaning
- ✓ Hot tank cleaning
- ✓ Coil cleaning
- ✓ Engine parts cleaning
- ✓ Pretreatment cleaning

### DIRECTIONS FOR USE

**METKLEEN 2150** is typically used in solution with water between 1% to 10% depending on soil composition, water temperature, dwell time and application method. Corrosion prevention is necessary to protect the freshly cleaned metal surfaces. Increasing water temperature accelerates soil removal. **METKLEEN 2150** was formulated for low temperature cleaning between 60° to 180° F. Hard or soft waters can be used for make-up without adverse effect on performance.

### PACKAGING:

**METKLEEN 2150** is available in 5 gallon pails, 55 gallon drums, 330 gallon totes and bulk.

### The Metalloid Partnership Advantage



| Properties       |                             |
|------------------|-----------------------------|
| Appearance       | Colorless, clear liquid     |
| Odor             | Bland                       |
| Water Solubility | Complete at all proportions |
| pH (5%)          | 13.2                        |
| Flash Point      | None                        |
| Specific Gravity | 1.3                         |

Consult your Metalloid representative for cleaner dispensers and titration kits.

No one understands metalworking fluids better than Metalloid, so no one else can bring you advanced technology that works on the issues that matter to you. Get the whole story by calling

Metalloid at **800.686.3201**.



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facsimile 903.589.3924



# ADDVANCE BOTANICAL HAND CLEANER



**USDA  
CERTIFIED  
BIOBASED  
PRODUCT**  
PRODUCT 67%

## Product Description

**ADDVANCE BOTANICAL HAND CLEANER** is a heavy duty waterless or water dilutable detergent for hand washing in the machine shop or any industrial facility. This hand cleaner is composed of coconut and other botanical (green) ingredients. This unique formulation provides high detergency and emollient properties in a mild gentle to use hand cleaner.

## Benefits

- Botanical based – gentle on skin
- Cost effective – super concentrated
- Pleasant odor
- Unlimited shelf life
- Environment safe renewable resource
- Versatile – used as received or diluted
- Exceptional cleaning in hard or soft water
- Exceptional cleaning in cold or hot water
- Removes tough soils – grease, oil, graphite, paint/ coating residues and marking inks

## Directions for Use

**ADDVANCE HAND CLEANER** can be used as received or diluted with water depending on the severity of the soil. Apply a few drops in the palm of the hand and rub hands together to remove even the most difficult soil.



### PROPERTIES

|                           | PROPERTIES           |               |     |
|---------------------------|----------------------|---------------|-----|
| <b>Appearance</b>         | Yellow viscous fluid | Biodegradable | Yes |
| <b>Green Product</b>      | Yes                  | Green Product | Yes |
| <b>Renewable Resource</b> | Yes                  | Flammable     | No  |

## Packaging

**ADDVANCE HAND CLEANER** is available in several convenient package formats:

8 oz. Refillable Squeeze Bottles  
Quarts  
One Gallon Containers  
Fifty-Five Gallon Drums

Case of 12 8 oz. Refillable Squeeze Bottles  
16 oz Pints  
Five Gallon Pails



**MADE IN THE U.S.A.**

We believe the statements, technical information and recommendations contained herein are reliable, but they are given without warranty or guarantee of any kind, expressed or implied, and we assume no responsibility for loss, damage, or expense, direct or consequential, arising out of their use.

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