# ADDVANCE IM Botanical Metalworking Lubricants

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Your Single Source Supplier for Renewable "Green" Metalworking Fluids

Machining & Grinding Coolants MicroLubricants Metalforming Lubricants VOC-Free Vanishing Lubricants Wire Drawing Lubricants Corrosion Preventatives Maintenance Lubricants Industrial Cleaners

# RENEWABLEALTERNATIVES

# Machining & Grinding Coolants Metalforming



### ADDVANCE 6030 BP

A low foaming, high performance, botanical metalworking fluid for machining and grinding of ferrous and non-ferrous metals. ADDVANCE 6030 BP has a unique blend of botanical additives and boundary lubricants that provide proven performance on difficult machining and grinding operations. ADDVANCE 6030 BP is formulated to provide exceptional rust protection.

### ADDVANCE 6035-EP

A heavy-duty, high-performance, botanical metalworking fluid for machining grinding of ferrous, and non-ferrous metals. The product has a unique blend of botanical additives and boundary lubricants that provide proven performance on difficult machining and grinding operations. It has exceptional rust protection and an is ideal choice for replacing chlorinated soluble oils.

# **METCHEM 6992**

A bio-stable, true solution, oil free, synthetic grinding and machining coolant. It provides exceptional fine settling, rust protection, and oil splitting properties along with being virtually non-foaming. METCHEM 6992 was developed with an enhanced ability to wet the work piece and tooling to deliver enhanced cooling ability. The result is a coolant that better protects the tool and part from the extreme heat to provide longer tool life and the ability to hold tighter tolerances for the work piece.

# **METCHEM 6020**

A highly concentrated, synthetic lubricant designed for heavyduty metalforming operations on ferrous and non-ferrous metals. The unique formulation of METCHEM 6620 is designed as a base lubricant and sold in pre-determined, specific dilutions depending on application.

# SWISSKUT Swiss Machining Fluids Corrosion Inhibitor

High-performance cutting and machining fluids formulated with renewable synthetic base stocks. These cutting fluids are operator friendly and safer due to the high flash point and reduced skin sensitivity. SWISS fluids provide exceptional resistance to oxidation for superior stability and fluid life.

SWISSKUT	8910	8915	8922
API Gravity, 60° F	.824	.817	.824
Viscosity @ 40° C, cSt	98	11.4	22
Viscosity @ 100° F, SUS	58	64	107
Flash Point °F	392	363	365

### **ADDVANCE 6124**

A heavy-duty biodegradable metalforming lubricant for the most severe of operations. ADDVANCE 6124 is a unique, no oil, renewable resource formulation that will provide the operator with benefits that are unattainable with traditional oil-based lubricants. ADDVANCE 6124 is the ideal choice for heavy-duty stamping, blanking and deep drawing operations on all metals including the hardest alloys.

# **ADDVANCE 6110**

Is a oil free, biodegradable metalforming lubricant composed of renewable resources. The unique 'botanical green" chemistry affords the ultimate in lubricity, personal safety and environmental compatibility. This state-of-the art formulation provides manufacturing and operator benefits that are unattainable with traditional oil based lubricants. ADDVANCE 6110 is the optimum choice for heavy-duty metal stamping, blanking and deep drawing operations on all metals.

**METCHEM 6620** A highly-concentrated, synthetic lubricant designed for heavy-duty metalforming operations on ferrous and non-ferrous metals.

# **ADDVANCE 6580**

Is designed specifically for metalworking and metal forming of aluminum. It provides high level lubricity performance; which can offset the use of conventional chlorinated additives. This product will enhance performance in aluminum metalworking applications which utilize a water soluble design. It does not contain petroleum oil, chlorine or sulfur. It is non-toxic and environmentally compatible. ADDVANCE 6580 is water-white and water-thin. It is particularly recommended for thin-gauge aluminum jobs where an invisible residue and viewing of the work piece is preferred.

### **METCOR 52**

Is an oil free, biodegradable, indoor corrosion preventative for all metals, METCOR 52 uses "Green Chemistry" derived from botanical renewal resources. METCOR 52 is both people and earth friendly without sacrificing performance.

# **Industrial Maintenance BIOWELD ANTI SPATTER SPRAY**

Reduces downtime due to spatter build-up, and provides instant shielding action. Will not affect surfaces to be painted. Highly heat resistant. Applied as directed, this spatter inhibitor is flowproof and will not spread beyond the point of impact.







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